



PATENT
Docket No. 20015/10024

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant(s):)	
Green, et al.)	Title: "Methods and Apparatus for
)	Controlling Flare in Roll-Forming Processes"
Serial No: 10/780,413)	
)	Group Art Unit: 3725
Filed: February 17, 2004)	
)	Examiner: Unknown

TRANSMITTAL OF EXECUTED DECLARATION

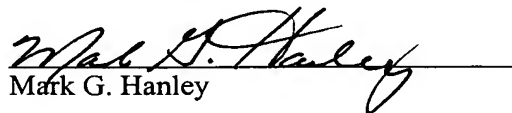
Mail Stop Missing Parts
Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

Sir:

Submitted herewith is an executed Declaration for filing in the above-identified application in response to the Notice to File Missing Parts issued by the Patent and Trademark Office on May 19, 2004.

CERTIFICATE OF MAILING (37 CFR 1.8)

I hereby certify that this paper and the documents referred to as enclosed therewith are being deposited with the United States Postal Service as first class mail, postage prepaid, on May 19, 2004 in an envelope addressed to Mail Stop Missing Parts, Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.


Mark G. Hanley

Also enclosed is a copy of the Notice together with our check in the amount of \$65 for small entity in payment of the late filing of declaration fee.

The Commissioner is hereby authorized to charge any deficiency in the amount enclosed or any additional fees which may be required under 37 CFR 1.16 or 1.17 to Deposit Account No. 50-2455. A copy of this request is enclosed.

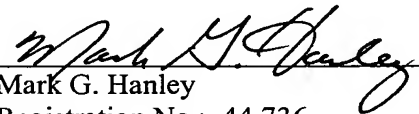
Please refund any overpayment to Grossman & Flight LLC at the address below.

Correspondence Address:

Respectfully submitted,

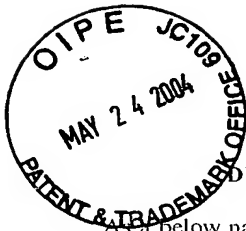
GROSSMAN & FLIGHT LLC
20 North Wacker Drive
Suite 4220
Chicago, Illinois 60606
(312) 580-1020

By:


Mark G. Hanley

Registration No.: 44,736

May 19, 2004



DECLARATION FOR PATENT APPLICATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that my residence, post office address and citizenship are as stated below next to my name; I believe that I am the original, first inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled "**METHODS AND APPARATUS FOR CONTROLLING FLARE IN ROLL-FORMING PROCESSES**," the specification of which is attached hereto. I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment(s) referred to above. I acknowledge the duty to disclose to the Patent and Trademark Office all information known to me to be material to patentability as defined in 37 C.F.R. §1.56.

I hereby claim foreign priority benefits under 35 U.S.C. §119 of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed:

Priority Claimed

(Application Serial Number)	(Country)	(Day/Month/Year Filed)	<input type="checkbox"/> Yes	<input type="checkbox"/> No
(Application Serial Number)	(Country)	(Day/Month/Year Filed)	<input type="checkbox"/> Yes	<input type="checkbox"/> No

I hereby claim the benefit under 35 U.S.C. §119(e) of any United States provisional application(s) listed below:

Priority Claimed

(Application Serial Number)	(Country)	(Day/Month/Year Filed)	<input type="checkbox"/> Yes	<input type="checkbox"/> No
(Application Serial Number)	(Country)	(Day/Month/Year Filed)	<input type="checkbox"/> Yes	<input type="checkbox"/> No

I hereby claim the benefit under 35 U.S.C. §120 of any United States application(s) or PCT international application(s) designating the United States of America listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior application(s) in the manner provided by the first paragraph of 35 U.S.C. §112, I acknowledge the duty to disclose to the Office all information known to me to be material to patentability as defined in 37 C.F.R. §1.56 which occurred between the filing date of the prior application(s) and the national or PCT international filing date of this application:

(Application Serial Number)	(Day/Month/Year Filed)	(Status-Patented, Pending or Abandoned)
(Application Serial Number)	(Day/Month/Year Filed)	(Status-Patented, Pending or Abandoned)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. §1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

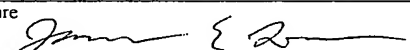
POWER OF ATTORNEY: I hereby appoint as my attorneys, with full powers of substitution and revocation, to prosecute this application and transact all business in the Patent and Trademark Office connected therewith:

James A. Flight (37,622)	Mark C. Zimmerman (44,006)	Mark G. Hanley (44,736)	Frankie Ho (48,479)
Joseph T. Jasper (50,833)			

of Grossman & Flight, LLC., Suite 4220, 20 North Wacker Drive, Chicago, Illinois 60606, and

Send correspondence to: Mark G. Hanley

FIRM NAME	PHONE NO.	STREET	CITY & STATE	ZIP CODE
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State or Country Kansas	State or Country same
Date <input checked="" type="checkbox"/> 02-24-04	Signature <input checked="" type="checkbox"/> 

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State or Country Kansas	State or Country same
Date <input checked="" type="checkbox"/> 02-24-04	Signature <input checked="" type="checkbox"/> 